

XTRABOND® 8500

MODIFIED POLYURETHANE SEALANT

XtraBond®8500 is a one component, medium modulus, permanently flexible, multi-purpose easy to use fast cure modified polyurethane sealant. XtraBond®8500 is environmentally friendly and offers excellent adhesion to vinyl, sheet metal, steel, pre-painted metals, wood, glass, aluminum, plastic, common construction substrates of: window, door, siding, flashing & underlayment papers.



FEATURES

- AAMA Certified
- Environmentally friendly
- No Solvents
- Fast Cure at a wide range of temperatures
- Aggressive Adhesion to common construction substrates
- Compatible with SBS Flashing
- Very Low VOCs

APPLICATIONS

- Perimeter sealing of windows, doors & skylights
- Siding
- Construction Flashing Applications
- Sealing WaterProof Membrane
- Industrial Applications

SPECIFICATIONS

Skin Time	Less than 20 minutes @ 77 degF/ 50% RH
Tack Free Time	Less than 1 hour @ 77 degF / 50% RH
Cure Rate	1/4" Bead per 24 Hrs
VOC.....	7 g/L (0.0751 lb/gal)
Elongation @ Break	450%
Shore A	35 +/- 5
Movement Capability	25%
UV Rating	No discoloration or change in appearance after 2500 hrs of UV
Lap Shear	325 psi
Tensile Strength	250 psi
Staining	None
Low Temp. Flexibility	Retained to -90 deg. F.
High Temp. Flexibility	Up to 425 deg. F for short periods
Sag	None



Proud Member

TOLL-FREE

866-512-GLUE (4583)

WWW.PREMIERINDUSTRIAL.NET



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HOW TO USE:

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

COLORS:

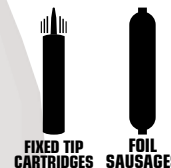
This product is offered in hundreds of colors using our Custom Color Matching & Mixing System. For current color offerings, please visit the Online Color Matching Program:

www.premierindustrialsupply.net/color/

Custom Colors & Private Labeling available upon request.

PACKAGING:

- 10.1 fl oz plastic twist-on nozzle cartridges
- 10.3 oz & 20 oz fl oz. Sausages
- 1, 3, 5 & 55 gallon available upon request.



STORAGE LIFE:

10 months shelf life. Material is to be stored in a controlled environment below 75 deg. F.

SPECIFICATIONS:

Exceeds the requirements of ASTM C 920, Type S, Grade NS, Class 25, Use NT, M, G and A • Federal Specification TT-S-00230C, Type II, Class A • CAN/CGSB-19 13-M87 • AAMA 808.3-92 Exterior Perimeter Sealing.

RECYCLE, PLEASE

Premier Industrial Supply, Inc. is committed to caring for the environment and adheres to nationally recognized standards for "green" manufacturer. Our product meets VOC emission standards, and our tubes are made with post-recycled plastic material. We ask that you do your part and recycle the empty cartridges when done.

LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



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