

# XTRABOND® 8500

## MODIFIED POLYURETHANE SEALANT

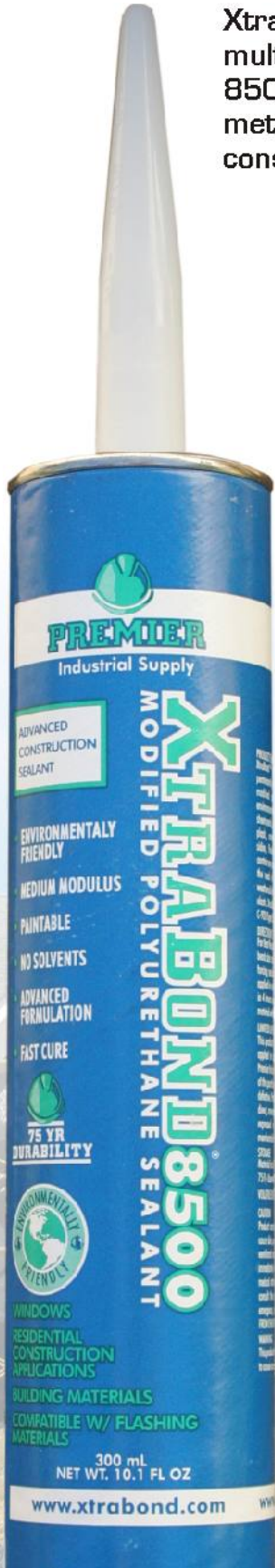
XtraBond® 8500 is a one component, medium modulus, permanently flexible, multi-purpose easy to use fast cure modified polyurethane sealant. XtraBond® 8500 is environmentally friendly and offers excellent adhesion to vinyl, sheet metal, steel, pre-painted metals, wood, glass, aluminum, plastic, common construction substrates of: window, door, siding, flashing & underlayment papers.

### Features

- AAMA Certified
- Environmentally friendly
- No Solvents
- Fast Cure at a wide range of temperatures
- Aggressive Adhesion to common construction substrates
- Compatible with SBS Flashing
- Very Low VOC's

### Applications

- Perimeter sealing of windows, doors & skylights
- Siding
- Construction Flashing Applications
- Sealing Waterproof Membrane
- Industrial Applications



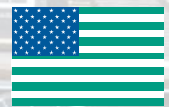
Available in Sausages too

### Specifications

Skin Time .....	Less than 20 minutes @ 77 degF/ 50% RH
Tack Free Time .....	Less than 1 hour @ 77 degF / 50% RH
Cure Rate .....	1/4" Bead per 24 Hrs
VOC .....	7 g/L (0.0751 lb/gal)
Elongation @ Break .....	450%
Shore A .....	35 +/- 5
Movement Capability % .....	25%
UV Rating .....	No discoloration or change in appearance after 2500 hours of UV
Lap Shear .....	325 psi
Tensile Strength .....	250 psi
Staining .....	None
Low Temp. Flexibility .....	Retained to -90 degrees
High Temp. Flexibility .....	Up to 425 F for short periods
Sag .....	None



**50 YR  
DURABILITY**



**MADE IN  
THE U.S.A.**



Manufacturer of  
Verified Components



**PREMIER  
INDUSTRIAL SUPPLY**  
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**866-512-GLUE**  
**www.xtrabond.com**

# XTRABOND<sup>®</sup>8500

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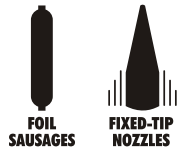
### HOW TO USE:

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

### PACKAGING:

10.1 fl oz cartridges: Fixed-Tip Nozzles

20 oz fl oz. Sausages



### STORAGE LIFE:

10 months shelf life. Material is to be stored in a controlled environment below 75 degrees

### SPECIFICATIONS:

ASTM C-920 Type S & TTS-0230C, Grade NT, Class 25. AAMA 808.3-92 Exterior Perimeter Sealing.

### LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

# XTRABOND

SEALANTS AND ADHESIVES



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