

XTRABOND™ 6500

ROOF TILE POLYURETHANE ADHESIVE

XtraBond™ 6500 is a one component, permanently flexible, roof tile polyurethane adhesive/sealant. Manufactured for excellent adhesion to roof tile, concrete, clay, slate, pre-painted metals, masonry, stone, aluminum, and sheet metal without the need of a primer. XtraBond™ 6500 cures rapidly when exposed to atmospheric moisture to form a durable tight bond.

Features

- Excellent Adhesion to Roof Tile
- Non-Sag & Slump
- Approved for high wind areas
- 75 Year Durability
- Low VOC Formula
- Reduces Tile Chatter
- Approved Open Time
- Fast Cure
- Prop 65 Compliant

Applications

- Roof Tile Applications
- Gutter & Sheet Metal Applications
- Field Tile Repair

Specifications

Skin Time	Less than 1 Hour
Tack Free Time	Less than 4.5 Hours
Cure Rate	3/8" Bead / 24 Hours
VOC	3.69%
Elongation @ Break	800%
Hardness (shore A)	30 +/- 5
Movement.....	+/- 25%
Peel Strength	32psi
Lap Shear	350psi
Tensile Strength.....	275 psi
Staining	None
UV Resistance	Excellent
Service Temperature	-40 F to 180 deg. F



**75 YR
DURABILITY**



**MADE IN
THE U.S.A.**



**PREMIER
INDUSTRIAL SUPPLY**
www.premierindustrial.net



866-512-GLUE
www.xtrabond.com

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SURFACE PREPARATIONS:

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

HOW TO USE:

For Best Results, ensure surface is clean, dry and free of oil or grease. Cut nozzle to desired bead size and puncture inner seal. Apply with a caulking gun forcing sealant onto the substrate, then tool if needed. Sealant will gain a skin in 1 hour and exhibit full cure within 24 hours. Can be applied in warm or cold conditions. Clean excess material with mineral spirits or similar solvent. It is the user's responsibility to thoroughly test any proposed use with any and/or all substrates.

COLORS:

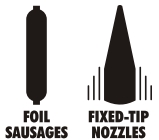
Aluminum Stone, Beige, Black, Bronze, Terra Cotta

PACKAGING:

10.1 fl oz cartridges: Fixed-Tip Nozzles

20 fl oz. sausages

Other packaging available upon request.



STORAGE LIFE:

Material is to be stored under controlled dry environment (below 75 deg. F.) Use within 12 months from date of manufacture.

SPECIFICATIONS:

ASTM C-920, Type S, Grade NS, Class 25, Use NT, M, G, A, O; TT-S-00230C, Type II.

LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

WARNING:

This product contains chemicals known to the state of California to cause cancer, birth defects and/or reproductive harm.

NOTICE:

This product does not eliminate the use of mechanical fasteners. Contact your manufacturer for best installation methods and use caution in high wind areas.

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