

# XTRABOND™ 150HT

## HIGH TEMPERATURE RED SILICONE SEALANT

XtraBond™ 150HT High Temperature Red Silicone Sealant is a one part, easy to use, non slumping paste that cures to a silicone rubber when exposed to atmospheric moisture at room temperature. This product is formulated to perform at temperatures ranging from -80 deg. F to 500 deg. F continuous, and up to 600 deg. F for intermittent exposures.

### Features

- Approved in High Temperature Areas
- Up to 600 Degrees F
- Insulates Thermally
- Insulates Electrically
- Non Sag Red Formula

### Applications

- Sealing around heating elements in appliances
- HVAC Applications
- Industrial Ovens
- Furnace Vent Pipes
- Engine Parts
- Fireplaces
- Smoke Stacks

### Specifications

Color .....	RED
Skin Time .....	6 minutes
Tack Free Time.....	15 Minutes
Cure Time 1/8" Bead .....	24 hours
Elongation .....	500%
Hardness (Shore A) .....	30 +/- 5
Tensile Strength .....	350 psi
Extrusion Rate .....	335 g/min
Flow/Slump .....	None
Staining .....	None
UV Resistance .....	Excellent



**866-512-GLUE**  
**www.xtrabond.com**



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### SURFACE PREPARATIONS:

The substrate must be clean, dry, frost free, sound, and free of any oils, grease or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended all substrates are tested prior to application.

### HOW TO USE:

For best results, ensure surface is clean, dry and free of oil or grease. Cut nozzle to desired bead size and puncture inner seal. Apply with a caulking gun forcing sealant onto the substrate, then tool if needed. Sealant will gain a skin in 6 minutes and exhibit full cure within 24 hours. Can be applied in warm or cold conditions. Clean excess material with mineral spirits or similar solvent. It is the user's responsibility to thoroughly test any proposed uses with any and/or all substrates.

### COLOR:

Red

### PACKAGING:

10.1 fl oz cartridges: Fixed-Tip



### STORAGE LIFE:

Material is to be stored under controlled dry environment (below 75 deg. F.) Use within 18 months from date of manufacture.

### SPECIFICATIONS:

Complies with FDA Regulation 21 CFR 177.2600

Meets Federal Specification TT-S-001543A, TT-S-00230C, ASTM C920-86  
NSF Standard 51

### LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

### WARNING:

This product contains chemicals known to the state of California to cause cancer, birth defects and/or reproductive harm.



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