

XTRABOND™ 100

PREMIUM GRADE ACRYLIC URETHANE SEALANT

XtraBond™ 100 is a premium grade acrylic urethane sealant. It has been specially developed for the use in the installation of windows, doors and siding markets. XtraBond™ 100 is mildew resistant and has been formulated to provide minimal shrinkage when cured. XtraBond™ 100 cures rapidly to form a durable tight bond.



Features

- Window & Door Approved
- Excellent Flexibility
- Clean Up with Water
- Mildew Resistant
- Paintable
- 75 Year Durability
- Quick Curing

Applications

- Window & Door Applications
- Siding
- Cultured Marble
- Tile
- Industrial Applications

Specifications

Tooling Time	20 Minutes
Skin Time	20 Minutes
VOC	39 g/L (0.325 lbs/gal)
Weight Loss	25%
Elongation @ Break	850 %
Hardness (shore A)	25
Movement	+/- 25%
Peel Strength	31 psi
Bond Durability on	
Glass/Vinyl/Aluminum	29%
Tensile Strength	75 psi
Staining	None
UV Resistance	Excellent



**75 YR
DURABILITY**



**MADE IN
THE U.S.A.**



**PREMIER
INDUSTRIAL SUPPLY**
www.premierindustrial.net

866-512-GLUE
www.xtrabond.com

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SURFACE PREPARATIONS:

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

HOW TO USE:

For Best Results, make sure surface is clean, dry and free of oil or grease. Cut nozzle to desired bead size and puncture inner seal. Apply with a caulking gun forcing sealant onto the substrate, then tool if needed. Sealant will gain a skin in 20 minutes and exhibit full cure within 24 hours. Can be applied in warm or cold conditions. Clean excess material with waster. It is the user's responsibility to thoroughly test any proposed uses with any and/or all substrates.

COLOR:

Almond, Aluminum Stone, Beige, Black, Bronze, Clear, Desert Tan, White, Sandstone, Terrotone, Off-White and Canvas

PACKAGING:

10.1 fl oz cartridges: Fixed-Tip or Twist-On Nozzles
Other packaging is available upon request.



STORAGE LIFE:

Material is to be stored under controlled dry environment (below 75 deg. F.)
Use within 24 months from date of manufacture. Do not freeze.

SPECIFICATIONS:

ASTM C-834 & ASTM C-920 Class 25

LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.



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