

# 100% SILICONE

## 100% RETAIL SILICONE SEALANT

Our silicone is a 100% mildew resistant, acetoxy-based high performance silicone designed for many applications. It is formulated as a one component, permanently flexible, silicone and offers excellent adhesion. It is recommended for windows, doors and siding as well as high moisture areas such as kitchens, baths and walk-in coolers.

### FEATURES

- All Purpose
- Indoor/Outdoor Use
- Excellent Adhesion, Flexibility, Watertight Seal
- Will Not Dry Out, Crack or Shrink
- VOC Compliant
- NSF Food Grade

**XTRABOND**  
SILICONE SEALANT



### SPECIFICATIONS

Skin Time .....	12 Minutes
Tack Free Time .....	20 Minutes
Cure Rate .....	1/4 " Bead / 24 Hours
VOC.....	3. 47 %
Elongation @ Break .....	550 %
Hardness (shore A)- .....	20 +/- 5
Movement .....	+/- 25%
Peel Strength .....	19 psi
Bond Durability on Glass/Vinyl/Aluminum .....	25%
Tensile Strength .....	375 psi
Staining .....	None
UV Resistance .....	Excellent
Application Temperature	-31 deg. F to 149 deg. F
Temperature Resistance	-76 deg. F to 401 deg. F after curing



Proud Member

TOLL-FREE **866-512-GLUE** (4583)  
WWW.PREMIERINDUSTRIAL.NET



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### SURFACE PREPARATIONS:

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion. Do not apply if surface is damp or contaminated. It is recommended to test all substrates prior to applications.

### HOW TO USE:

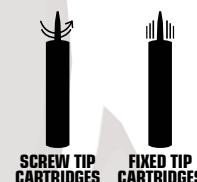
For Best Results, make sure surface is clean, dry and free of oil or grease. Cut nozzle to desired bead size and puncture inner seal. Apply with a caulking gun forcing sealant onto the substrate, then tool if needed. Sealant will gain a skin in 10 minutes and exhibit full cure within 24 hours. Can be applied in warm or cold conditions. Clean excess material with mineral spirits or similar solvent.

### COLOR:

Almond, Aluminum Stone, Black, Clear, White, Bronze.

### PACKAGING:

- 10.1 fl oz cartridges: Fixed-Tip and Twist-On Nozzles
- 29 oz quarts
- Other packaging is available upon request.



### SPECIFICATIONS:

Meets the requirements of ASTM C-920, Type S, Grade NS, Class 25, Use NT, G, A, O; TT-S-01543A, Class A; TT-S-00230C; CAN/CGSB-19.13-M87; Recognized under UL QMF22; MIL-A-6106A; FDA Regulation 21 CFR 177.2600 for incidental food contact; NSF Standard 51 for direct food contact and California Air Resources Board 2003 requirements for Volatile Organic Compound content. USDA. Maintains elastomeric properties up to 400°F.

### PLEASE RECYCLE

Premier Industrial Supply, Inc. is committed to caring for the environment and adheres to nationally recognized standards for "green" manufacturer. Our product meets VOC emission standards, and our tubes are made with post-recycled plastic material. We ask that you do your part and recycle the empty cartridges when done.

### LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.



EMAIL & ONLINE:  
[INFO@PREMIERINDUSTRIAL.NET](mailto:INFO@PREMIERINDUSTRIAL.NET)  
[WWW.PREMIERINDUSTRIAL.NET](http://WWW.PREMIERINDUSTRIAL.NET)

WEST COAST:  
23040 N 11<sup>TH</sup> AVE. STE 112  
PHOENIX, AZ 85027  
PH: 623-780-3160  
FX: 623-478-2566

EAST COAST:  
4282B STRAUSSER ST. NW  
NORTH CANTON, OH 44720  
PH: 330-244-2907  
FX: 330-244-9423

SPECIFICATIONS SUBJECT TO  
CHANGE WITHOUT NOTICE